

## Product Features

- Suitable for screw mounting(except ST4-M1).
- 7 segment display indication for channel and timing operation (except ST-4M1).
- User friendly programming for ON/OFF time selection independently (except ST-4M1).
- Hold /Restart feature is available during power failure, Over voltage protection(except ST-4M1).
- ST-6M1 / ST-10M2 / ST-10M1 : pulse start signal.
- ST-15M2 / ST-4M1 : continuous start signal.
- S1D-C8M3 : Comprises of 8 Relays and each relay can be programmed for maximum of 8 switchings in a cycle.
- Application: Bag filters, Dust collectors, Water treatment plants etc.

Specifications

| Model | ST6-M1 | ST10-M1 | ST10-M2 |
| :---: | :---: | :---: | :---: |
| Function | Sequential timer with 6 channels | Sequential timer with 10 channe |  |
| Rated supply voltage | 85 V to 270 V AC, 85 V DC to 270 V DC |  |  |
| Operating voltage range | 85 V to 270 V AC, 85 V DC to 270 V DC |  |  |
| Differential pressure signal (DP1, DP2) | N.A |  |  |
| Rated frequency | $50 / 60 \mathrm{~Hz} \pm 5 \%$ |  |  |
| Power consumption | AC approx.15VA / 3W |  |  |
| No. of output | 6 - Rly0 to Rly5 | 10 - Rly0 to Rly9 | 10 - OPO to OP9 |
| Control relay output | NO relay contacts rated for 10A@250V AC / 28V DC resistive load |  | Triac outputs rated for 500 mA @ 250 V AC resistive load |
| Start signal (S1, S2) | Potential free closure signal for minimum 150 msec | Potential free closure signal for minimum 120 msec | Potential free closure signal for minimum 150 msec |
| Conduction time (01, O2) | $>150 \mathrm{msec}$ | >120msec | N.A |
| Time range | On time: 0.10 secs to 99 hrs 59 min . Off time: 0.10 secs to 99 hrs 59 min . |  | On time: 0.01 secs to 99 hrs 59 min . Off time: 0.01 secs to 99 hrs 59 min |
| Range selection | Range Minimum Maximum <br> S/S $00 \mathrm{~s}: 10 \mathrm{~ms}$ $59 \mathrm{~s}: 99 \mathrm{~ms}$ <br> M/S $00 \mathrm{~m}: 01 \mathrm{~s}$ $59 \mathrm{~m}: 59 \mathrm{~s}$ <br> H/M $00 \mathrm{~h}: 01 \mathrm{~m}$ $99 \mathrm{~h}: 59 \mathrm{~m}$ |  | ```Range Minimum MaximumNone``` |
| Setting accuracy | $\pm 0.1 \%$ max w.r.t setting $\pm 50 \mathrm{msec}$ |  | $\pm 0.2 \%$ max w.r.t setting $\pm 20 \mathrm{msec}$ |
| Repeat accuracy | $\pm 0.05 \%$ max. $\pm 50 \mathrm{msec}$ |  | $\pm 0.3 \%$ max. $\pm 20 \mathrm{msec}$ |
| Recovery time | 2 sec minimum |  | 2 sec minimum |
| Variation due to voltage change | $\pm 1 \%$ max $\pm 50 \mathrm{msec}$ |  | $\pm 1 \%$ max $\pm 50 \mathrm{msec}$ |
| Variation due to temp. change | $\pm 2 \%$ max $\pm 50 \mathrm{msec}$ |  | $\pm 2 \%$ max $\pm 50 \mathrm{msec}$ |
| Variation due to frequency change | $\pm 1 \%$ max $\pm 50 \mathrm{msec}$ |  | $\pm 1 \%$ max $\pm 50 \mathrm{msec}$ |
| Ambient temperature | Operation: $-10^{\circ} \mathrm{C}$ to $+55^{\circ} \mathrm{C}$, Storage: $-25^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ |  |  |
| Humidity | Max. 85\% RH @ 400C |  |  |
| Service life (under no load) | $10^{6}$ operations minimum |  | N.A |
| Electrical life (under full load) | $10^{5}$ operations minimum |  |  |
| Rated frequency of operation | $1800 \pm 5 \%$ operations per hour maximum |  |  |
| Insulation resistance | >100Mohms @ 500V DC |  |  |
| Di-electrical strength | 2.5 KV AC, 50 Hz for 1minute. (Between current carrying and noncurrent carrying parts). <br> 1.5KV AC, 50 Hz for 1 minute. (Between contacts and control circuit). <br> $750 \mathrm{VAC}, 50 \mathrm{~Hz}$ for 1 minute. (Between non-continuous contacts of the relay). |  | N.A |
| Electrical connection | Screw type terminals with self lifting clamps |  |  |
| Dimension (over-all) | $200 \times 130 \times 45 \mathrm{~mm}(\mathrm{~W} \times \mathrm{H} \times \mathrm{D})$ |  |  |

## ST6-M1 Sequential Timer

| A1 \& A2 | : Source |
| :---: | :---: |
| S1 \& S2 | : Start signal |
| C1 \& C2 | : Single Cycle (Short) |
|  | Repeat Cycle (Open) |
| 01 \& 02 | : Cycle Complete Output (for cascading) |
| 11 \& 12 | : Inhibit/ Pause |
| RLY0 to RLY5 | : Control Output for ST6-M1 |
| RLYO to RLY9 | : Control Output for ST10-M1 |
| Op0 to Op9 | : Control Output for ST10-M2 |
| (5) | Common input terminal for all triac (for ST10-M2) |
| Copy | : Terminals when shorted will copy the first relay / triac On and Off time for all the remaining relays / triacs |

## Dimensions



Note: Please refer page no. 20 for ST6-M1 (IP),ST10-M1 (IP),ST10-M2 (IP) dimension
45.0


Note: All Dimensions are in mm.

## Timing Diagram

ST6-M1, ST10-M1 \& ST10-M2
a) Single Cycle Mode (C1-C2 Shorted)

| Start Signal | For minimum 150msecs |  |  |
| :---: | :---: | :---: | :---: |
| Channel-1 |  |  |  |
| Channel-2 |  |  |  |
|  |  |  | Channel-10 |

After last programmed channel, wails for fresh start signal
c) Cascade Mode

| Start Signal |  |  |  |
| :---: | :---: | :---: | :---: |
| Timer 1 Channel-1 |  |  |  |
| Channel-10 |  |  |  |
| Timer 2 Channel 1 |  |  |  |
| Channel-10 |  |  |  |

[^0]b) Repeat Cycle Mode (C1-C2 open)


## Hints On Correct Use

## - Output from triac is possible only for AC supply.

## Caution

-•Do not apply any voltage across S1 \& S2, DP1 \& DP2.

- Do not shift HOLD / RESTART slide switch when the timer is in operation.
- Application of voltage other than the specified one, will permanently damage the timer.
- Use 2.5 mm 2 U-type lugs with sleeve.


[^0]:    Ater last channel of first Eirner, moves automatically to first channel of the next timer

