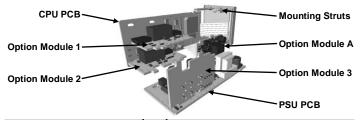
# <sup>1</sup>/<sub>16</sub> - <sup>1</sup>/<sub>8</sub> - <sup>1</sup>/<sub>4</sub> DIN PROCESS CONTROLLERS CONCISE PRODUCT MANUAL (59300-7)

CAUTION: Installation should be only performed by technically competent personnel. It is the responsibility of the installing engineer to ensure that the configuration is safe. Local regulations regarding electrical installation & safety must be observed - e.g. US National Electrical Code (NEC) and/or Canadian Electrical Code. Impairment of protection will occur if the product is used in a manner not specified by the manufacturer.

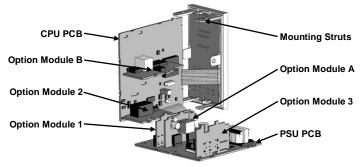
## 1. INSTALLATION

Some installation details vary between the three model sizes covered by this manual (refer to section 10). These differences have been clearly shown.

## Installing Option Modules: <sup>1</sup>/<sub>16</sub> Din Size Instruments



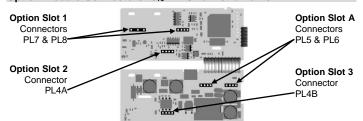
Installing Option Modules: <sup>1</sup>/<sub>8</sub> & <sup>1</sup>/<sub>4</sub> Din Size Instruments



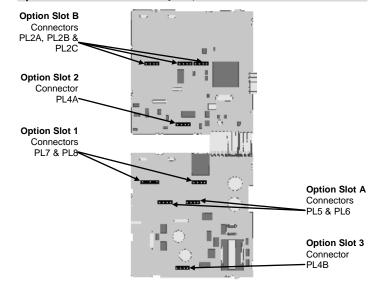
To access modules 1, A or B, first detach the PSU and CPU boards from the front by lifting first the upper, and then lower mounting struts. Gently separate the boards.

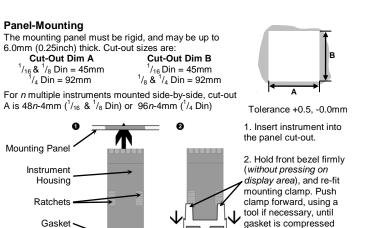
- Plug the required option modules into the correct connectors, as shown below
  Locate the module tongues in the corresponding slot on the opposite board.
- c. Hold the main boards together while relocating back on the mounting struts.
- d. Replace the instrument by aligning the CPU and PSU boards with their guides
- in the housing, then slowly push the instrument back into position. Note: Option modules are automatically detected at power up.

#### Option Module Connectors: <sup>1</sup>/<sub>16</sub> Din Size Instruments



Option Module Connectors: <sup>1</sup>/<sub>8</sub> & <sup>1</sup>/<sub>4</sub> Din Size Instruments

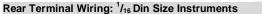


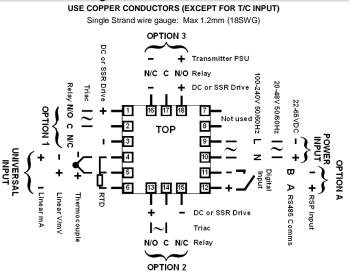


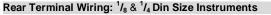
**CAUTION:** For an effective IP66 seal against dust and moisture, ensure gasket is well compressed against the panel, with the 4 tongues located in the same ratchet slot.

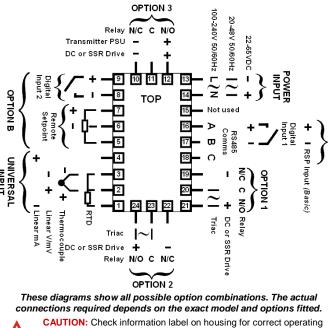
and instrument held firmly

in position









voltage before connecting supply to Power Input Fuse: 100 – 240V ac – 1amp anti-surge 24/48V ac/dc – 315mA anti-surge

Note: At first power-up the message Lobo ConF is displayed, as described in section 7 of this manual. Access to other menus is denied until configuration mode is completed

## 2. SELECT MODE

Select mode is used to access the configuration and operation menu functions. It can be accessed at any time by holding down  $\bigcirc$  and pressing  $\triangle$ . In select mode, press  $\triangle$  or  $\bigtriangledown$  to choose the required mode, press  $\bigcirc$  to enter. An unlock code is required to prevent unauthorised entry to Configuration, & Setup modes. Press  $\triangle$  or  $\bigtriangledown$  to enter the unlock code, then press  $\bigcirc$  to proceed.

Mode	Upper Display	Lower Display	Description	Default Unlock Codes
Operator	OPEr	SLCE	Normal operation	None
Set Up	SEFb	SLCE	Tailor settings to the application	10
Configuration	ConF	SLCE	Configure the instrument for use	20
Product Info	inFo	SLCE	Check manufacturing information	None
Auto-Tuning	ALun	SLCE	Invoke Pre-Tune or Self-Tune	0
Note: The instrument will always return automatically to Operator mode if there is no key activity for 2 minutes.				

#### 3. CONFIGURATION MODE

First select Configuration mode from Select mode (refer to section 2). Press  $\bigcirc$  to scroll through the parameters, then press  $\bigtriangleup$  or  $\bigtriangledown$  to set the required value. Press to accept the change, otherwise parameter will revert to previous value. To exit from Configuration mode, hold down  $\bigcirc$  and press  $\bigtriangleup$ , to return to Select mode.

Note: Parameters displayed depends on how instrument has been configured. Refer to user guide (available from your supplier) for further details. Parameters marked \* are repeated in Setup Mode.

Param	eter	Lower Display	Upper Adjustment range & Description Display			Default Value	
Input Range	/Type	inPt	See	e following table for possible codes		codes	JC
Code	Input Typ Range	be &	Code	Input Type & Range	Code	Input Typ Range	e &
ьε	B: 100 - 18	24 °C	L.E	L: 0.0 - 537.7 ⁰C	Р24F	PtRh20% vs 40%:	
ЬF	B: 211 - 33	15 ⁰F	L.F	L: 32.0 - 999.9 ºF	רכיר	32 - 3362 0	Έ
66	C: 0 - 2320	°C	nc	N: 0 - 1399 °C	ΡΕΕ	Pt100: -19	9 - 800 °C
ĘF	C: 32 - 420	8 ⁰F	ΠF	N: 32 - 2551 ºF	PEF	Pt100: -32	8 - 1472 ºF
JE	J: –200 - 1	200 °C	r٤	R: 0 - 1759 ºC	PE.C	Pt100: -12	8.8 - 537.7 °C
JF	J: –328 - 2	2192 ºF	гF	R: 32 - 3198 ºF	PE.F	Pt100: -19	9.9 - 999.9 °F
J.L	J: –128.8 -	- 537.7 °C	56	S: 0 - 1762 ºC	0_20	0 - 20 mA I	DC
J.F	J: -199.9 -	- 999.9 °F	SF	S: 32 - 3204 ºF	4_20	4 - 20 mA	DC
ΡĘ	K: –240 - 1	373 ⁰C	ĿC	T: –240 - 400 ⁰C	0_50	0 - 50 mV I	DC
ΡF	K: -400 - 2	2503 ºF	Ŀ۶	T: –400 - 752 ºF	10.50	10 - 50 mV	DC
PE	K: –128.8 -	537.7 °C	E.C	T: -128.8 - 400.0 °C	0_5	0 - 5 V DC	
Ρ,F	K: –199.9 -	999.9 °F	Ŀ.F	T: –199.9 - 752.0 ºF	1_5	1 - 5 V DC	
LE	L: 0 - 762 º	с		PtRh20% vs. 40%:	0_ 10	0 - 10 V D0	c
IF	L: 32 - 140	3 ⁰F	Р24С	0 - 1850 °C	2_10	2 - 10 V D	
	Decimal p	oint sho	wn in ta	ble indicates temp	perature	resolutio	on of 0.1°
Param	eter	Lower Display	Upper Display	Adjustment rang	je & Des	scription	Default Value
Scale I		rul		cale Range Lower		00	Range max
Upper		1 00		to Range Max			(Lin=1000) Range min
Scale F Lower		rLL	S	Range Minimu Scale Range Upper		00	(Linear=0)
	al point	dPoS	0=XXXX, 1=XXX.X, 2=XX.XX, 3=X.XXX			1	
positio	n	0-03		non-temperature ra	-	ıly)	1
Contro	I Туре	СЕЯЬ	SnûL	Primar Primary &		2514	5-66
			duAL	(e.g. hea			שטי יע
Primar	y Output	Ctrl	rEu	Reverse		, 	
	Action	LCFL	d r	Direct	Acting		rEu
			P_H 1	Process H	<u> </u>		
			P_Lo	Process L		m	<b>.</b>
Alarm	1Туре	ala i		dE Deviation Ala			P_H 1
			bAnd nonE	Band No a			
High A value*	larm 1	РҺЯ І				mum in	Range Max
Low Al value*	arm 1	PLA I	display upits			Range Min	
Band A value*	Alarm 1	bal I	1 LSD to span from setpoint in display units			5	
Dev. A value*		dal I	+/- Span from setpoint in display units		5		
Alarm Hyster		AHY I	1 LSD to full span in display units		1		
	2 Type*	ALA5			P_Lo		
High A		Pha2					Range Max
value* Low Al	arm 2	PLR2		Options as for a	alarm 1		Range Min
	larm 2	PALS					S
value*						J	

Parameter	Lower Display	Upper Display	Adjustment range & Description	Default Value
Dev. Alarm 2	9875			5
Value* Alarm 2	01122			
Hysteresis*	8H75			
Loop Alarm	LAEn	с, Р	d iSA	
Loop Alarm	LRE ,	<b>d iSR</b> (disabled) or <b>EnRb</b> (enabled) 1 sec to 99 mins. 59secs		99.59
Time*	ו בחב			
		nonE	No alarms Inhibited	
Alarm Inhibit	Inh i	ALA I	Alarm 1 inhibited	nonE
		ALA2	Alarm 2 inhibited	
		both Pr i	Alarm 1 and alarm 2 inhibited	
		SEc	Primary Power Secondary Power	
		A I_d	Alarm 1, Direct	
			Alarm 1, Reverse	
		b_5R	Alarm 2, Direct	
		A2_r	Alarm 2, Reverse	
		LP_d	Loop Alarm, Direct	_
Output 1 Usage	USE I		Loop Alarm, Reverse	Pr i
		Or_d	Logical Alarm 1 OR 2, Direct	
		Or_r	Logical Alarm 1 OR 2, Reverse	
		Ad_d	Logical Alarm 1 AND 2, Direct	
		Ad_r	Logical Alarm 1 AND 2, Reverse	
		rEES	Retransmit SP Output	
		rELP	Retransmit PV Output	
		0_5	0 to 5 V DC output	
Linear Output 1		0_ 10	0 to 10 V DC output	
Linear Output 1 Range	FAb I	2_10	2 to 10 V DC output	0_ 10
. tallgo		0_20	0 to 20 mA DC output	
		4_20	4 to 20 mA DC output	
Retransmit Output 1 Scale	ro IH	-1999 to 9999		Bongo mov
maximum	ro in	(	display value at which output will be maximum)	Range max
Retransmit			-1999 to 9999	
Output 1 Scale	ro IL	(0	Range min	
minimum	USE2		Sec or Al2	
Output 2 Usage Linear Output 2		As for output 1		
Range	FAb5	As for output 1		0_ 10
Retransmit		-1999 to 9999		_
Output 2 Scale	ro2H	(0	display value at which output	Range max
maximum Retransmit			will be maximum) -1999 to 9999	
Output 2 Scale	roZL	(0	display value at which output	Range min
minimum			will be minimum)	
Output 3 Usage	USE3		As for output 1	6_I R
Linear Output 3 Range	FAb3		As for output 1	0_ 10
Retransmit			-1999 to 9999	
Output 3 Scale	ro3H	(0	display value at which output	Range max
maximum			will be maximum)	
Retransmit Output 3 Scale	ro3L	(	-1999 to 9999 display value at which output	Range min
minimum		(	will be minimum)	r tungo min
Display Strategy	d '2b	<b>I</b> , I	<b>2, 3, 4, 5</b> or <b>6</b> (refer to section 8)	
0.1		ASC I	ASCII	
Serial Communications	Prot	րվես	Modbus with no parity	Г <sup>.</sup> льп
Protocol		ГЛЬЕ	Modbus with Even Parity	, ,0,,
		nupo	Modbus with Odd Parity	
		1.2	1.2 kbps	
Serial		2.4	2.4 kbps	
Communications Bit Rate	ьЯud	4.8	4.8 kbps	4.8
		9.6	9.6 kbps	
		19.2	19.2 kbps	
Comms Address	Addr	1	1 to 255 (Modbus), 1 to 99 (ASCII)	
Comms Write	CoEn	r_bd	Read/Write	لىلە-
		r_0	Read only	00
Digital Input 1	، ت، ا	d 15 1	Setpoint 1 / Setpoint 2 select*	ا 5، ل
Usage		d AS	Automatic / Manual select	
Digital Input 2			Setpoint 1 / Setpoint 2 select*	
Usage	2Ji b	d AS	Automatic / Manual select	d 15
		d r 5	Remote / Local setpoint select	

Note:  $d \cdot G^2$  has priority over  $d \cdot G \cdot if$  both are configured for the same usage. If  $d \cdot G \cdot or d \cdot G^2 = d \cdot S^1$  the remote setpoint input is disabled.

Continued on next page ...

Parameter	Lower Display	Upper Display	Adjustment range &	Description	Default Value	
		05-0	0 to 20 mA DC	input		
		4_20	4 to 20 mA DC	input		
		0_ 10	0 to 10 V DC	input		
Demote Octoriat		2_10	2 to 10 V DC	input		
Remote Setpoint Input Range	r inf	0_5	0 to 5 V DC input		0_ 10	
input itange		1_5	1 to 5 V DC input			
			100	0 to 100mV DC input	Available on	
				Pot	Potentiometer (2KΩ minimum)	full RSP (Slot B) only
RSP Upper Limit	rSPu	-1999 to 9999			Range max	
RSP Lower Limit	rSPL	-1999 to 9999			Range min	
RSP Offset	rSPo	Constrained within Scale Range Upper & Scale Range Lower limits			0	
Configuration Lock Code	CLoc	0 to 9999			20	

# 4. SETUP MODE

Note: Configuration must be completed before adjusting Setup parameters. First select Setup mode from Select mode (*refer to section 2*). The MAN LED will light while in Setup mode. Press O to scroll through the parameters, then press O or V to set the required value. To exit from Setup mode, hold down O and press O to return to Select mode. Note: Parameters displayed depends on how instrument has been configured.

Parameter	Lower Display	Upper Display Adjustment Range & Description	Default Value
Input Filter Time Constant	F 'LF	OFF or 0.5 to 100.0 secs	0.5
Process Variable Offset	OFFS	±Span of controller	0
Primary Power	የዋኒህ	Current newer levels (read only)	N/A
Secondary Power	SPbd	Current power levels (read only)	N/A
Primary Proportional	<u> РЬ_Р</u>		
Band	10_1	0.0% (ON/OFF) and 0.5% to	10.0
Secondary Proportional Band	РЬ_5	999.9% of input span	
Automatic Reset (Integral Time)	8-SE	1 sec to 99 mins 59 secs and OFF	5.00
Rate (Derivative Time)	rAFE	00 secs to 99 mins 59 secs	I. IS
Overlap/Deadband	OL	-20 to +20% of Primary and Secondary Proportional Band	0
Manual Reset (Bias)	ь АЗ	0%(-100% if dual control) to 100%	25
Primary ON/OFF			
Differential	Ч 'FP	0.1% to 10.0% of input span	
Secondary ON/OFF Diff.	d iFS	centered about the setpoint. (Entered as a percentage	0.5
Prim. & Sec. ON/OFF Differential	9 'ŁŁ	of span)	
Setpoint Upper Limit	ՏԲսԼ	Current Setpoint to Range max	R/max
Setpoint Lower limit	SPLL	Range min to Current Setpoint	R/min
Primary Output Power Limit	OPuL	0% to 100% of full power	100
Output 1 Cycle Time	CE I		
Output 2 Cycle Time	CF5	0.5, 1, 2, 4, 8, 16, 32, 64, 128,	32
Output 3 Cycle Time	CE3	256 or 512 secs.	
High Alarm 1 value	PhA I	Range Minimum to Range	R/max
Low Alarm 1 value	PLA I	Maximum	R/min
Deviation Alarm 1 Value	dAL I	±Span from SP in display units	5
Band Alarm 1 value	BAL I	1 LSD to span from setpoint	5
Alarm 1 Hysteresis	RHY I	1 LSD to full span in display units	
High Alarm 2 value	PhA2	Range Minimum to Range	R/max
Low Alarm 2 value	PLA2	Maximum	R/min
Deviation Alarm 2 Value	dAL2	±Span from SP in display units	5
Band Alarm 2 value	PALS	1 LSD to span from setpoint	5
Alarm 2 Hysteresis	AH75	1 LSD to full span in display units	
Loop Alarm Time	LAE	1 LSD to full span in display units	99.59
Auto Pre-tune	APE		
Auto/manual Control	PoEn		
selection Setpoint Select shown in		d <b>,5R</b> (disabled) or	d iSR
Operator Mode Setpoint ramp adjustment	55En	EnRb (enabled)	
shown in Operator Mode	SPr		
SP Ramp Rate Value	r٩	1 to 9999 units/hour or Off (blank)	Off
Setpoint Value	SP	Scale range upper to lower limits.	
Local Setpoint Value	_LSP	(when dual or remote setpoint options are used, <b>SP</b> is replaced by	Scale
Setpoint 1 Value	_5P I	SP I & SP2 or LSP	Range Minimum
Setpoint 2 Value	_592	indicates the currently active SP)	
Setup Lock Code	SLoc	0 to 9999	10

## 5. AUTOMATIC TUNING MODE

First select Automatic tuning mode from Select mode (refer to section 2). Press  $\bigcirc$  to scroll through the modes, then press  $\land$  or  $\bigtriangledown$  to set the required value.

To exit from Automatic tuning mode, hold down  $\bigcirc$  and press  $\triangle$ , to return to Select mode.

Pre-tune is a single-shot routine and is thus self-disengaging when complete. If **APL** in Setup mode =  $E \cap Ab$ , Pre-tune will attempt to run at every power up\*. Refer to the full user guide (available from your supplier) for details on controller tuning.

Lower Display	Upper Display	Default Value
Ptun	On or OFF. Indication remains OFF if automatic	NEE
Stun	tuning cannot be used at this time*	ÛFF
ELoc	0 to 9999	0
	Display PLun SLun	Display        PLun      On or OFF. Indication remains OFF if automatic tuning cannot be used at this time*

Note: Automatic tuning will not engage if either proportional band = 0. Also, Pre-tune will not engage if setpoint is ramping, or the PV is less than 5% of input span from the setpoint.

## 6. PRODUCT INFORMATION MODE

First select Product information mode from Select mode (refer to section 2). Press S to view each parameter. To exit from Product Information mode, hold down S and press A to return to Select mode. Note: These parameters are all read only.

Parameter	Lower Display	Upper Display	Description	
Input type	In_ I	Uni	Universal input	
		nonE	No option fitted	
		- ሬ ዓ	Relay output	
Option 1 module type fitted	0Pn I	SSr	SSR drive output	
inted		ר י	Triac output	
		Lin	Linear DC voltage / current output	
Option 2 module type fitted	0Pn2		As Option	
		nonE	No option fitted	
Option 3 module type		- ሬሃ	Relay outpu	
fitted	0Pn3	SSr	SSR drive output	
		Lin	Linear DC voltage / current output	
		dc24	Transmitter power supply	
		nonE	No option fitted	
Auxiliary Option A	0PnA	r485	RS485 communications	
module type fitted		ы . С , Б ,	Digital Input	
		r SP i	Remote Setpoint Input (basic)	
Auxiliary Option B		nonE	No option fitted	
module type fitted	OPnb	r5P 1	Remote Setpoint Input (full, and Digital Input 2	
Firmware type	FLJ	Val	ue displayed is firmware type numbe	
Firmware issue	155	Valu	e displayed is firmware issue numbe	
Product Revision Level	PrL	Valu	e displayed is Product Revision leve	
Date of manufacture	<b>40</b> 00	Manufacturing date code (mmyy)		
Serial number 1	5n I	First four digits of serial number		
Serial number 2	Sn2	Middle four digits of serial number		
Serial number 3	5n3	Last four digits of serial number		

## 7. MESSAGES & ERROR INDICATIONS

These messages indicate that an error has occurred or there is a problem with the process variable signal or its wiring. ed.

Parameter	Upper Display	Lower Display	Description		
Instrument parameters are in default conditions	Goto	ConF	Configuration & Setup required. This screen is seen at first turn on, or if hardwar configuration has been changed. Press on the Configuration Mode, next press or or to enter the unlock code numbe then press of to procee		
Input Over Range	СННЈ	Normal	Process variable input >	> 5% over-range	
Input Under Range	כונס	Normal	Process variable input > 5% under-range		
Input Sensor Break	OPEN	Normal	Break detected in process variable inpu sensor or wiring		
RSP Over Range	Normal	[HH] **	RSP input over-range	** also seen	
RSP Under Range	Normal	[LL] **	RSP input under-range	wherever RSP value would be	
RSP Break	Normal	0PEN **	Break detected in RSP input signal	displayed	
Option 1 Error		0Pn I	Optio	n 1 module fault	
Option 2 Error		02-20	Optio	n 2 module fault	
Option 3 Error	Err	0Pn3	Optio	n 3 module fault	
Option A Error		0PnR	Option A module fault or RS	SP in both A & B	
Option B Error		OPnb	Optio	n B module fault	

## 8. OPERATOR MODE

This mode is entered at power on, or accessed from Select mode (see section 2). Note: All Configuration mode and Setup mode parameters must be set as required before starting normal operations.

Press  $\bigcirc$  to scroll through the parameters, then press  $\triangle$  or  $\nabla$  to set the required value.

Note: All Operator Mode parameters in Display strategy 6 are read only (see d 5P in configuration mode), they can only be adjusted via Setup mode.

Upper Display	Lower Display	Display Strategy and When Visible	Description
PV Value	Active SP Value	1 & 2 (initial screen)	PV and target value of selected SP Local Setpoints are adjustable in Strategy 2
PV Value	Actual SP Value	3 & 6 (initial screen)	PV and actual value of selected SP (e.g. ramping SP value). <i>Read only</i>
PV Value	(Blank)	4 (initial screen)	Process variable only Read only
Active SP Value	(Blank)	5 (initial screen)	Target value of selected setpoint only. Read only
SP Value	SP	1, 3, 4, 5 & 6 if digital input is not <b>d i5 I</b> and RSP not fitted	Target value of SP Adjustable except in Strategy 6
SP1 Value	_SP I	Digital input = <b>d ·5 I</b> . <b>.</b> lit if active SP = SP1	Target value of SP1 Adjustable except in Strategy 6
SP2 Value	_592	Digital input = <b>d ·S I</b> . <b>.</b> lit if active SP = SP2	Target value of SP2 Adjustable except in Strategy 6
Local SP Value	_LSP	RSP fitted. or = lit if the active SP = <b>LSP</b>	Target value of local setpoint Adjustable except in Strategy 6
Remote SP Value	_r5P	RSP fitted. or = lit if the active SP = <b>r 5P</b>	Target value of remote setpoint Read only
d 16 1, LSP or - SP	SPS	RSP is fitted, digital input is not <b>d i5 I</b> and <b>55En</b> is enabled in Setup mode	Selects local/remote active setpoint LSP = local SP, <b>rSP</b> = remote SP <b>d i G i</b> = selection via digital input (if configured). Note: selecting LSP or <b>rSP</b> will override digital input active SP indication changes to <del>2</del> Adjustable except in Strategy 6
Actual SP Value	SPrP	<b>-P</b> is not blank	Actual (ramping) value of selected SP. Read only
Ramp Rate	r٩	<b>SPr</b> enabled in Setup mode	SP ramping rate, in units per hour Adjustable except in Strategy 6
Active Alarm Status	ALSE	When one or more alarms are active. ALM indicator will also flash	Alarm 2 active L2 I Alarm 1 active Loop Alarm active

#### Manual Control

If **PoEn** is set to **EnAb** in Setup mode, manual control can be selected/de-selected by pressing the text in Operator mode, or by changing the status of a digital input if **d** i**G** i or **d** i**G** have been configured for **d** i**R** in Configuration mode. While in Manual Control mode, the indicator will flash and the lower display will show  $P_{xxx}$  (where xxx is the current manual power level). Switching to/from manual mode is via Bumpless Transfer. Press  $\Delta$  or  $\nabla$  to set the required output power. Caution: Manual power level is not restricted by the DPuL power limit.

#### 9. SERIAL COMMUNICATIONS

Refer to the full user guide (available from your supplier) for details.

10. SPECIFICATIONS					
UNIVERSAL INP	UT				
Thermocouple Calibration:	$\pm 0.1\%$ of full range, $\pm 1LSD$ ( $\pm 1^\circ C$ for Thermocouple CJC). BS4937, NBS125 & IEC584.				
PT100 Calibration:	±0.1% of full range, ±1LSD. BS1904 & DIN43760 <i>(0.00385Ω/Ω/°C)</i> .				
DC Calibration:	±0.1% of full range, ±1LSD.				
Sampling Rate:	4 per second.				
Impedance:	>10M $\Omega$ resistive, except DC mA (5 $\Omega)$ and V (47k $\Omega$ ).				
Sensor Break Detection:	Thermocouple, RTD, 4 to 20 mA, 2 to 10V and 1 to 5V ranges only. <i>Control outputs turn off.</i>				
Isolation:	Isolated from all outputs (except SSR driver).				
Universal input must not be connected to operator accessible circuits if relay outputs are connected to a hazardous voltage source. Supplementary insulation or input grounding would then be required.					
REMOTE SETPOINT INPUT					

Accuracy:	$\pm 0.25\%$ of input range $\pm 1$ LSD.
Sampling Rate:	4 per second.

Sensor Break Detection:	4 to 20 mA, 2 to 10V and 1 to 5V ranges only. <i>Control outputs turn off if RSP is the active SP.</i>
Isolation:	Slot A - Basic isolation, Slot B - Reinforced safety isolation from other inputs and outputs.
DIGITAL INPUTS	
Volt-free(or TTL):	Open(2 to 24VDC) = SP1, Local SP or Auto Mode, Closed(<0.8VDC) = SP2, Remote SP or Manual Mode.
Isolation:	Reinforced safety isolation from inputs and other outputs.
OUTPUTS	
Relay	
Contact Type & Rating:	Single pole double throw (SPDT); 2A resistive at 120/240VAC.
Lifetime:	>500,000 operations at rated voltage/current.
Isolation:	Basic Isolation from universal input and SSR outputs.
SSR Driver	
Drive Capability:	SSR drive voltage >10V into 500 $\Omega$ min.
Isolation:	Not isolated from universal input or other SSR driver outputs.
Triac	
Operating Voltage:	20 to 280Vrms (47 to 63Hz).
Current Rating:	0.01 to 1A (full cycle rms on-state @ 25°C); derates linearly above 40°C to 0.5A @ 80°C.
Isolation:	Reinforced safety isolation from inputs and other outputs.
DC	
Types / Ranges	0 to 20mA, 4 to 20mA, 0 to 5V, 0 to 10V or 2 to 10V
Load Resistance:	Current Output 500 $\Omega$ max, Voltage Output 500 $\Omega$ min.
Resolution:	8 bits in 250mS (10 bits in 1s typical, >10 bits in >1s typical).
Isolation:	Reinforced safety isolation from inputs and other outputs.
Transmitter PSU	
Power Rating:	20 to 28V DC (24V nominal) into 910 $\Omega$ minimum resistance.
Isolation:	Reinforced safety isolation from inputs and other outputs.
SERIAL COMMUNICATIONS	
Physical:	RS485, at 1200, 2400, 4800, 9600 or 19200 bps.
Protocols:	Selectable between Modbus and West ASCII.
Isolation:	Reinforced safety isolation from all inputs and outputs.
OPERATING CONDITIONS (FOR INDOOR USE)	
Ambient Temperature:	0°C to 55°C (Operating), -20°C to 80°C (Storage).
Relative Humidity: Altitude	20% to 95% non-condensing. <2000m
Supply Voltage and	
Power:	(for mains powered versions), or
	20 to 48VAC 50/60Hz 7.5VA or 22 to 65VDC 5W
	(for low voltage versions).
ENVIRONMENTAL	
Standards:	CE, UL, ULC, CSA
EMI:	Complies with EN61326 (Susceptibility & Emissions).
Safety Considerations:	Complies with EN61010-1, UL61010-1 & CSA 22.2 No 1010.1
Considerations.	92 Pollution Degree 2, Installation Category II.
Panel Sealing:	Front to IP66 when correctly mounted – <i>refer to section 1</i> . Rear of panel to IP20.
PHYSICAL	
Front Bezel Size:	<sup>1</sup> / <sub>16</sub> Din = 48 x 48mm, <sup>1</sup> / <sub>8</sub> Din = 96 x 48mm,
	<sup>1</sup> / <sub>4</sub> Din = 96 x 96mm.
Depth Behind Panel	: <sup>1</sup> / <sub>16</sub> Din = 110mm, , <sup>1</sup> / <sub>8</sub> & <sup>1</sup> / <sub>4</sub> Din = 100mm.
Weight:	0.21kg maximum.

### SUPPLEMENTARY INFORMATION FOR CSA

-Compliance shall not be impaired when fitted to the final installation.

Designed to offer a minimum of Basic Insulation only.

-The body responsible for the installation is to ensure that supplementary insulation suitable for Installation Category II is achieved when fully installed.

-To avoid possible hazards, accessible conductive parts of the final installation

should be protectively earthed in accordance with EN6010 for Class 1 Equipment. -Output wiring should be within a Protectively Earthed cabinet

-Sensor sheaths should be bonded to protective earth or not be accessible.

-Live parts should not be accessible without the use of a tool.

-When fitted to the final installation, an IEC/CSA APPROVED disconnecting device should be used to disconnect both LINE and NEUTRAL conductors simultaneously. Do not to position the equipment so that it is difficult to operate the disconnecting device.